

**Fig. 1**

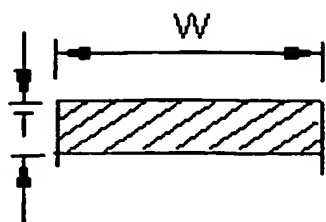


Fig. 2A

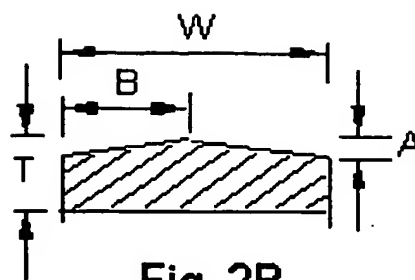


Fig. 2B

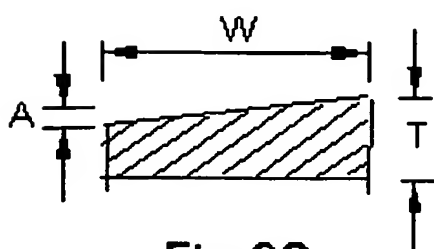


Fig. 2C

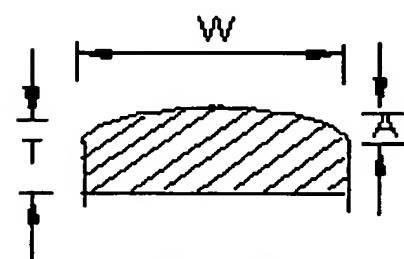


Fig. 2D

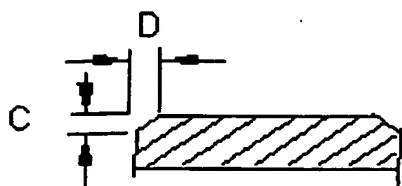


Fig. 2E

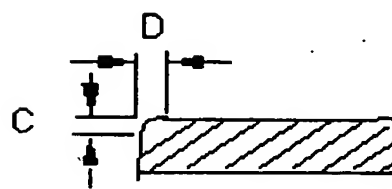
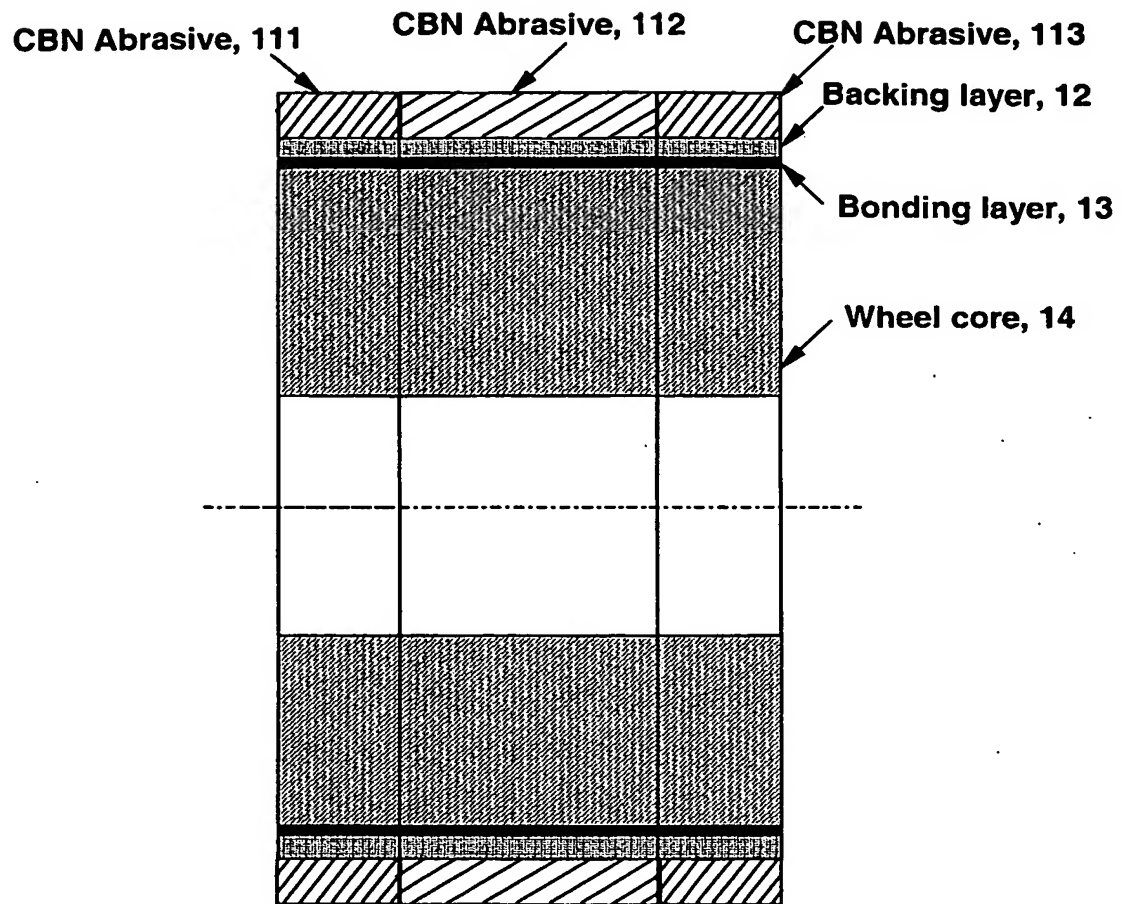
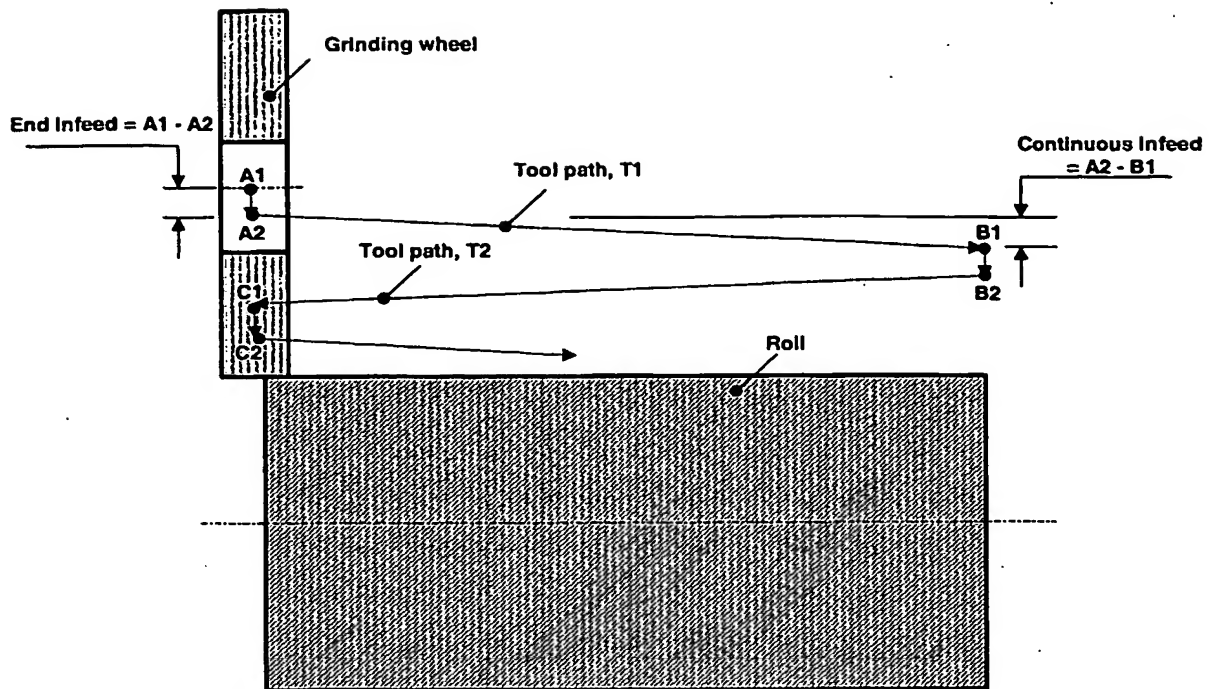
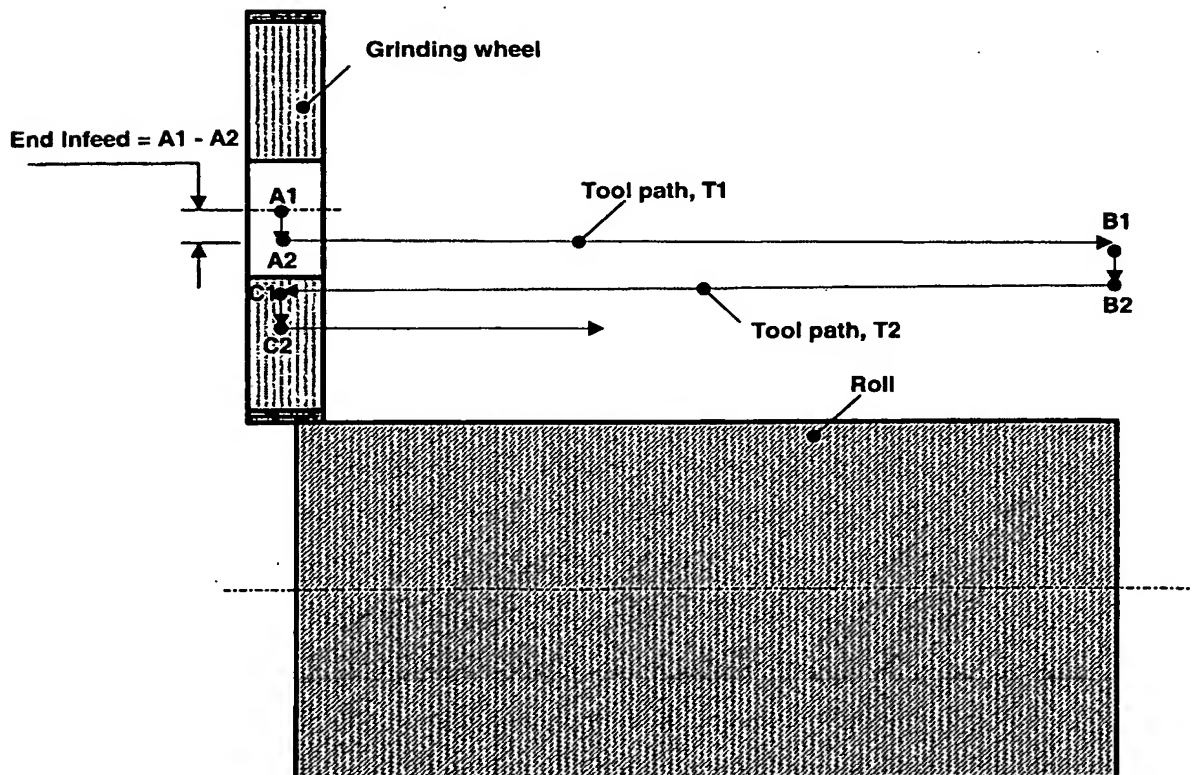


Fig. 2F

**Fig. 3**



### Fig 4 A - Infeed method for conventional wheels



### Fig 4 B - Infeed method for CBN wheels

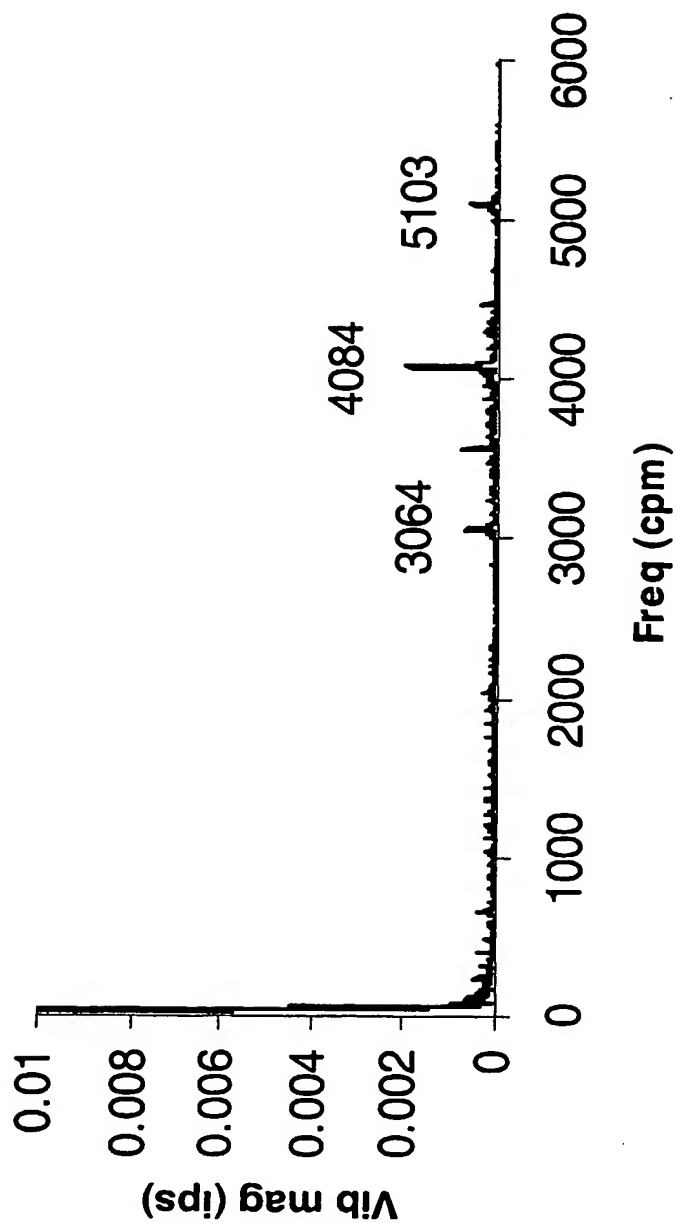
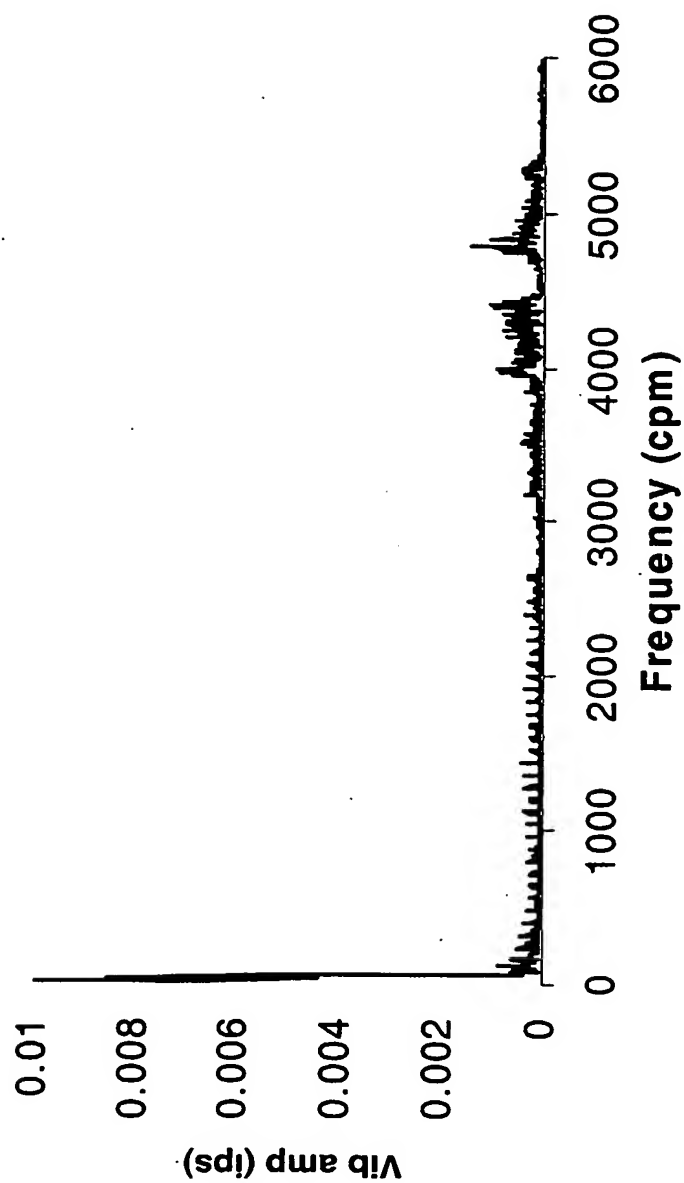
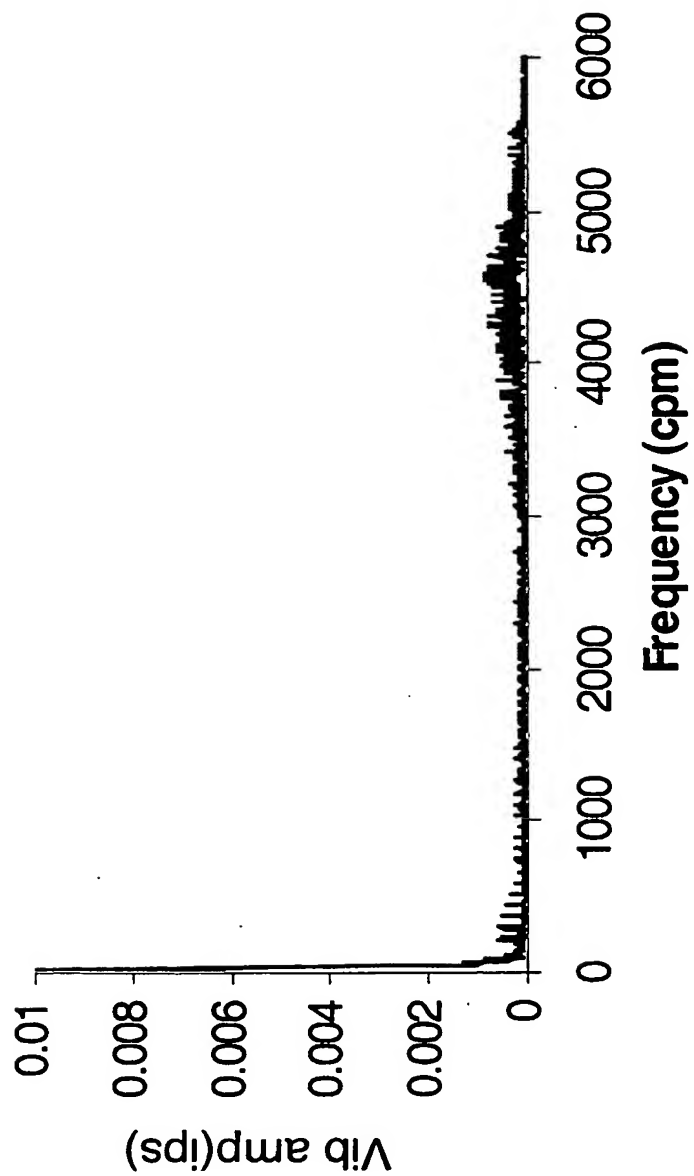


Fig. 5A - Wheel speed = 942 rpm



**Fig. 5B - Wheel speed = 942 rpm +/- 47 rpm**



**Fig. 5C - Wheel speed = 942 rpm +/- 94 rpm**